



D5633-1 TOW STEP

- NOTES:**
- 1) MATERIAL: 6061-T6/-T651/-T6510/-T6511/-T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
OR
6061-T6/-T62/-T651 ALUMINUM PLATE
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5633-1" AND S/N PER DART QSI 044 6.3
USE MAX DEPTH 0.010 WITH MIN TOOL RAD 0.010
 - 7) WEIGHT: 0.54 lbs
 - 8) ENGRAVE DART LOGO AS SHOWN, USE MAX DEPTH 0.010 WITH MIN TOOL RAD 0.010
 - 9) ALL NON-DIMENSIONED FEATURES PER CAD FILE "D5633-1-REVA.STP"

UNDER REVIEW
ECR: HB ECR 278

RELEASED
2019 JUN 27
ECN 19-746

APPROVED

A	NEW ISSUE	ZF	18.05.24
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5633	SHEET 1 OF 2
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	TOW STEP	NTS
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RELEASED
2019 JUN 27 *41*

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	DRAWN	ZF		
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